Reccomended Spare/Replacement Parts for Your Machine

Customer Name	Rhino Tool House
Job Number	FC-24-21740-9
Part Name	Bolt 90130-69D-0000

Feeding Concepts Inc.
317.773.2040
Parts@feedingconcepts.com

Please send all request for quotes and purchase orders to parts@feedingconcepts.com. All credit card transactions must be done through our Quote Valet system

FCI Part Number	Description	Quantity on Machine Shipped	Notes
Drive Unit Parts			
E-0379	E Series Vibratory Coil for Drive Unit	2	
SP-15-38	3/8" Steel Springs for 15" Drive Unit	7	
SP-15-14	1/4" Steel Springs for 15" Drive Unit	1	
#24	Rubber Isolation Feet for Drive Unit	4	
Hopper Parts			
E-0185	E Series Vibratory Coil for Hopper Driver	1	
SP-HP-18	1/8" Springs for Hopper Driver	4	
#27	Rubber Isolation Feet for Hopper Driver	4	
Control Box Components			
121-000-2005	Rodix FC-205 Plus Controller for Bowl and Hopper	2	
1123490000	Weidmueller 24VDC Relay, 2CO	2	
1123480000	Weidmueller 12VDC Relay, 2CO	1	
1122770000	Weidmuller 24VDC Relay, 1CO	1	

2639560000	Weidmuller 24VDC Multifuntion Timing Relay, 1CO	1
EX9IL2N3	Noark Electric 22mm Green Pilot Light	1
EX9PBD23	Noark Electric 22mm Selector Switch, 2 Position Locking, 2NO	1
ZS3EV733-IP65	Baco 25A Main Disconnect	1
Sensors and Cables		
121-000-2000	Rodix FC-200 Feeder Cube for Bowl and Hopper	2
123-170	Rodix Accelerometer Sensor for Bowl Speed Control with 10' Cable	1
FU-77TG	Keyence Thru-Beam Sensor for Full Track Switch and Escapement Part Present	2
FU-A40	Keyence Array Sensor for Drop Confirmation	1
FS-N41C	Keyence Main Unit Amplifier for Full Track Switch, Escapement Part Present, and Drop Confirmation Sensor	1
OP73864	Keyence Cordset for Full Track Switch Amplifier to Control Box	1
RST 4-RKMV 4-225/2 M	Lumberg M8 to M12 Cordset for Full Track and Drop Confirmation Sensor to I/O Block	1
D-M9P-1046	SMC Postion Sensors for Toggle and Discharge Cylinders	2
K50L2RGB7Q	Banner K50 Stacklight	1
RKT 5-647/5M	Lumber M12 Male to M12 Female Cordset for Stacklight to I/O Block	1
GS-M51P	Keyence Holding force 500N M12 Connector Type for Hopper Lid Lock	1
GS-MA5M	Keyence Coding Level Low Actuator for Hopper LId Lock	1
GS-P8C3	Keyence M12 Connector for Hopper Lid Lock to Control Box	1

Z-15GS55-B7-K	Omron Snap Action Switch for Cup Present	1
RST4-225/2M	Lumberg M12 Cordset for Cup Present Switch to I/O Block	1
Q4XTBLAF500Q8	Banner Q4X Series Sensor for Bowl Level	1
RKT4-225/5M	Lumberg Cordset for Q4X	1
RSRK 40-839/1M	Lumberg 7/8 Inch Double Ended Cordset for I/O Block to I/O Block and I/O Block to Controller	2
Pneumatics		
AW30K-N03-Z-D	SMC Air Filter / Regulator	1
5469K103	2 Port Air Outlet Manifold	1
HHB-171325	SMC Solenoid Valve Manifold	1
MIW12-12D2A	SMC Two Finger Toggle for Escapement	1
MGPM12-75Z	SMC Compact Cylinder for Escapement Discharge	1
Other		
TBEN-L4-8DIP-8DOP	Turck Compact Multiprotocol I/O Module for Ethernet	1
TBEN-LH-16DIP	Turck Compact Multiprotocol I/O Module for Ethernet	1